

**Draft NTP Technical Report TR586
on
Cimstar 3800
Metalworking Fluid**

Daniel Morgan, PhD, DABT
National Institute of Environmental Health Sciences

NTP Technical Reports Peer Review Meeting
May 22, 2014

Metalworking Fluid (MWF) Classes

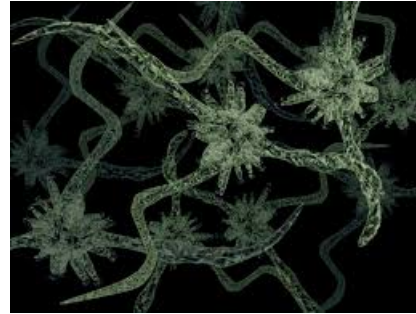
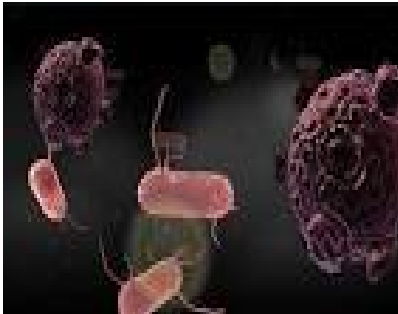
- Oil-based MWFs
 - Straight oils (petroleum or mineral oils) no water
- Water-soluble MWFs
 - Soluble oils (30-85% oil, emulsifiers and blending additives)
 - Semi-synthetic (5-30% oils, hybrid of straight and synthetic)
 - Synthetic (no mineral oils, 70-95% water)

Water-Soluble MWFs (complex mixtures)

- Water (30-50%)
- Anti-foaming agents
- Antioxidants
- Anti-weld agents
- Biocides
- Buffers (alkaline)
- Chelating agents
- Coupling agents
- Corrosion inhibitors
- Detergents
- Dyes
- Emulsifiers
- Extreme Pressure additives
- Lubricity additives
- Plasticizers
- Odorants
- Surfactants

“In-Use” MWF Contaminants

- Metal particles, shavings
- Tramp oils
- Hydraulic fluids
- Bacteria and Endotoxins
- Fungi and Mycotoxins



MWF Nomination & Selection

- Neat, unused MWFs
- Nomination: NIOSH
- Selection: 29 MWFs
 - Estimated production and use: 29 → 18
 - Chemical composition: 18 → 9
 - Class, manufacturer: 9 → 4

MWFs Selected for NTP Studies

- Cimstar 3800 – semisynthetic
- Trim SC210 – semisynthetic
- Syntilo 1023 – synthetic
- Trim VX – soluble oil

NTP Studies on MWFs

<u>MWF</u>	<u>GeneTox</u>	<u>3mo</u>	<u>2yr</u>
Cimstar 3800	√	√	√
Trim SC210	√	√	-
Syntilo 1023	√	√	-
Trim VX	√	√	√

Cimstar 3800 Genetic Toxicity

- *E. coli* /*S. typhimurium*
 - Cimstar 3800 was weakly mutagenic in *E. coli* strain WP2 *uvrA*/pKM101 in the absence of S9
 - no mutagenic activity was observed in *S. typhimurium* strains TA100 and TA98 with or without S9, or in the *E. coli* strain with S9
- Micronucleus:
 - There were no increases in the frequencies of micronucleated reticulocytes or erythrocytes in peripheral blood samples from male and female mice or rats exposed to Cimstar 3800 by inhalation for 3 months

3-Month Study Design

- F344/NTac rats and B6C3F1/N mice
- 10 animals/species/sex/concentration
- Liquid aerosols (1.6-1.8 μm MMAD)
- Concentrations: 0, 25, 50, 100, 200, 400 mg/m^3
- 6 hr/d, 5d/wk, 3 months
- Histopathology
- Clinical pathology

3-Month Study Results

Rats

Mice

Survival:

no effect

no effect

Clin Obs:

nose/eye discharge
lethargy, ruffled fur
at ≥ 200 mg/m³

lethargy, ruffled fur
at ≥ 200 mg/m³

Body wt:

no effect

↓ at 400 mg/m³

Lung wt:

no effect

↑ at ≥ 200 mg/m³

Clin Path:

no effect

no effect

3-Month Study Results

Histopathology

Nasal Cavity

- Respiratory and olfactory epithelium, hyaline droplet accumulation
 - Present in all exposed rats and most mice
 - Rats: mild - moderate severity
 - Mice: minimal - mild severity
- Goblet cell hyperplasia (rats only)
 - Present in most exposed rats (minimal - mild)

3-Month Study Results

Histopathology

Lung

- Bronchiole, hyperplasia (mice only)
 - Present in all exposed mice (minimal-mild)
- Alveolar histiocytic infiltration
 - Present in male and females rats exposed to 200 and 400 mg/m³
 - Minimal severity

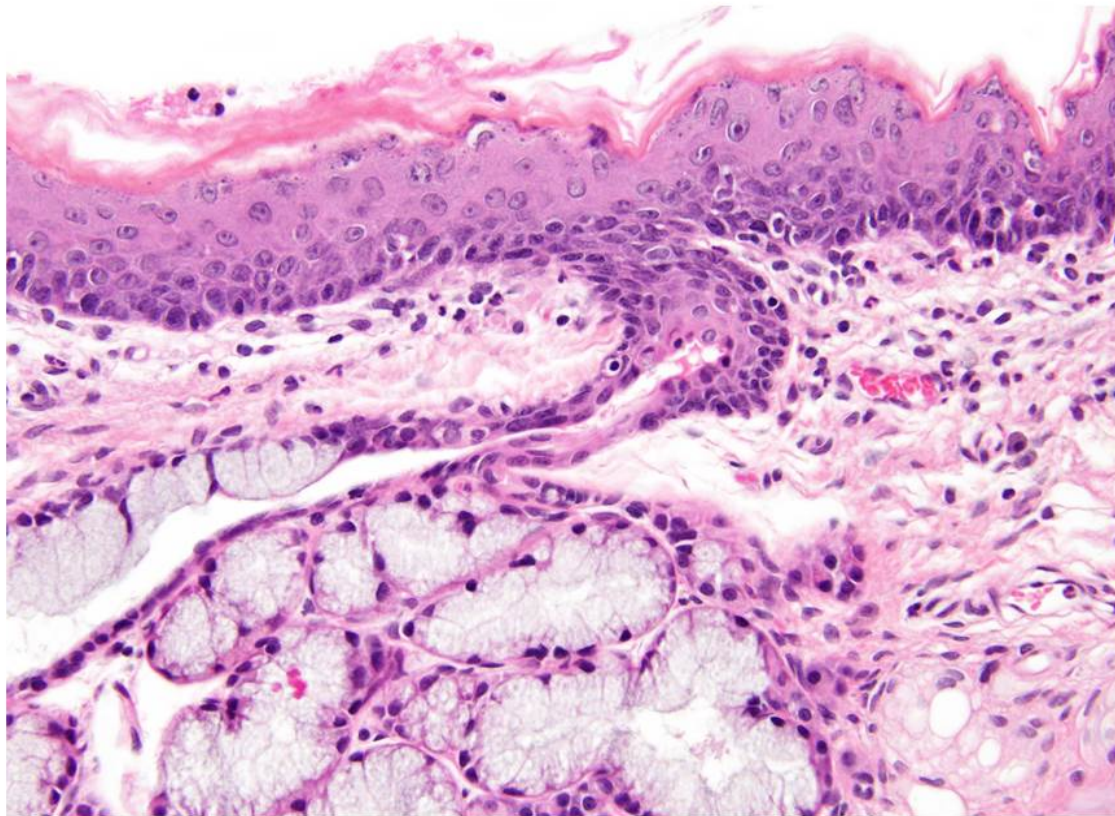
3-Month Study Results

Histopathology

Larynx (most severe lesions)

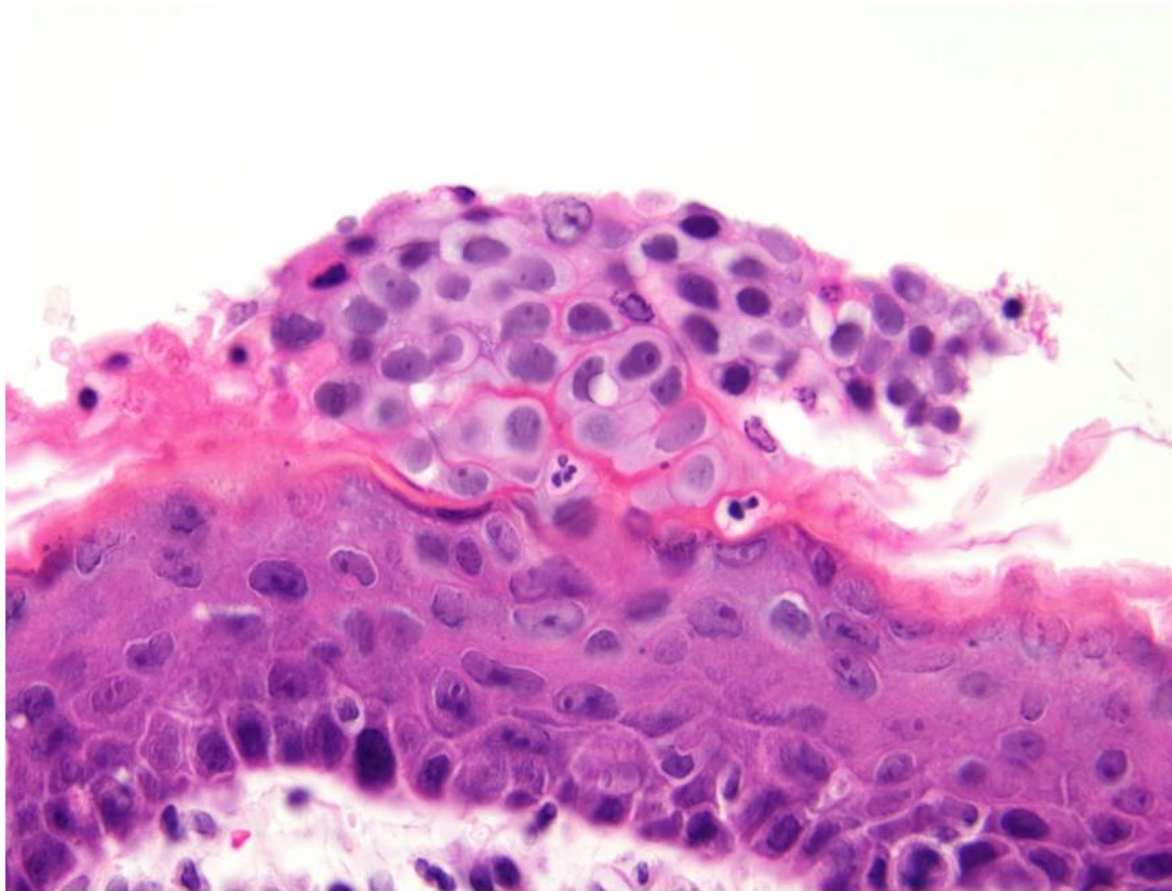
- Respiratory epithelium, squamous metaplasia
 - Present in all exposed rats and mice
 - Rats: marked severity at ≥ 100 mg/m³
 - Mice: marked severity at ≥ 200 mg/m³
- Chronic active inflammation
 - Present in most exposed rats and mice
- Squamous epithelium, hyperplasia
 - Present in most mice at ≥ 200 mg/m³
- Minimal-mild epithelial dysplasia in mice
 - Present in a few male 200 mg/m³ mice and most male and female 400 mg/m³ mice

Larynx, epiglottis – squamous metaplasia



Marked squamous metaplasia in a male rat exposed to 100 mg/m³ Cimstar 3800 for 3 months.

Larynx, epiglottis - dysplasia



Epithelial dysplasia in a male mouse exposed to 50 mg/m³ Cimstar 3800 for 3 months.

Summary: 3-Month Results

- Nose, larynx, and lung are target sites in rats and mice
- At ≥ 200 mg/m³
 - Nasal and ocular discharge in rats
 - Increased lung wt and decreased body wt in mice
 - Larynx, marked squamous metaplasia in rats and mice
 - Larynx, minimal-mild epithelial dysplasia in mice
- Exposure concentrations < 200 mg/m³ Cimstar were selected for the 2-yr study

2-Year Study Design

- Wistar Han rats, B6C3F1/N mice
- 50 animals/species/sex/concentration
- Liquid aerosols (1.6-1.8 μm MMAD)
- Concentrations: 0, 10, 30, 100 mg/m^3
- 6 hr/d, 5d/wk, 104 wk
- Histopathology

2-Year Study Results: Rats

- Survival
 - No effect on male or female rats
- Body Weights
 - No effect on male or female rats

Male Rats: Neoplastic Lesions

PROSTATE	Concentration (mg/m ³):	0	10	30	100
Adenoma including multiple		1/50	1/50	1/50	3/50
Carcinoma		0/50	0/50	1/50	0/50
Adenoma or carcinoma		1/50	1/50	2/50	3/50 ^a

^a $p= 0.304$

^b Historical control incidence for all routes of 2-year studies: 1/150

Male Rats: Neoplastic Lesions

BRAIN	Concentration (mg/m ³):	0	10	30	100
Granular Cell Tumor, Benign		0/50	2/50	0/50	1/50
Granular Cell Tumor, Malignant		0/50	1/50	1/50	0/50
Granular Cell Tumor, Benign or Malignant ^a		0/50	3/50 ^b	1/50	1/50

^a Historical control incidence for all routes of 2-year studies: 3/150

^b $p= 0.116$

Male Rats: Select Nonneoplastic Lesions

NOSE	Concentration (mg/m³):	0	10	30	100
Hyperplasia, Goblet Cell		0/50	20/50**	25/50**	34/50**
Olfactory Epith – Hyaline Droplet Accumulation		19/50	50/50**	50/50**	50/50**
Olfactory Epith – Glands, Hyperplasia		1/50	39/50**	47/50**	50/50**
Respiratory Epith – Hyaline Droplet Accumulation		0/50	17/50**	25/50**	29/50**
LARYNX					
Metaplasia, Squamous		1/50	47/50**	50/50**	50/50**
LUNG					
Inflammation, Lymphohistiocytic		6/50	14/50*	41/50**	47/50**
Alveolar Epithelium - Hyperplasia		4/50	6/50	11/50	13/50*
LYMPH NODES					
Bronchial – Hyperplasia, Lymphohistiocytic		0/42	0/40	10/37**	28/35**
Mediastinal – Hyperplasia, Lymphohistiocytic		0/46	0/45	4/50	29/49**

* Significantly greater than control, $p \leq 0.05$; ** $p \leq 0.01$

Female Rats: Neoplastic Lesions

SKIN	Concentration (mg/m ³):	0	10	30	100
Squamous Cell Papilloma		0/50**	0/50	0/50	3/50
Squamous Cell Papilloma, Papilloma, or Keratoacanthoma ^a		0/50*	0/50	0/50	4/50 ^b

^a Historical control incidence for all routes of 2-year studies: 0/150

^b $p=0.063$

* Statistically significant trend ($p<0.002$; ** $p<0.008$)

Female Rats: Neoplastic Lesions

Concentration (mg/m ³):	0	10	30	100
Uterus – Original Sections				
Adenocarcinoma or MMMT ^{a, b}	1/50	1/50	1/50	3/50
Uterus – Residual Longitudinal Sections				
Adenocarcinoma or MMMT ^c	0/50	4/50	5/50*	6/50*
Uterus – Original or Residual Longitudinal Sections (combined)				
Adenocarcinoma or MMMT	1/50	4/50	5/50	6/50

^a Historical control incidence for all routes of 2-year studies (adenocarcinoma only): 7/150

^b MMMT = Mixed malignant Mullerian tumor

^c Adenocarcinoma incidence in controls from other reviews of longitudinal uterine sections in Wistar Han rats (original or residual sections combined): 4/50, 8/50

* Statistically significant (p<0.05)

Female Rats: Select Nonneoplastic Lesions

NOSE	Concentration (mg/m³):	0	10	30	100
Hyperplasia, Goblet Cell		0/50**	25/50**	34/50**	42/50**
Olfactory Epith – Accumulation, Hyaline Droplet		16/50**	50/50**	50/50**	50/50**
Olfactory Epith, Glands – Hyperplasia		1/50**	32/50**	48/50**	49/50**
Respiratory Epith– Accumulation, Hyaline Droplet		1/50**	24/50**	31/50**	34/50**
LARYNX					
Metaplasia, Squamous		1/50**	50/50**	50/50**	50/50**
LUNG					
Inflammation, Lymphohistiocytic		3/50	20/50**	42/50**	50/50**
LYMPH NODES					
Lymph Node, Bronchial – Hyperplasia, Lymphohistiocytic		0/38**	0/35	7/32**	30/35**
Lymph Node, Mandibular – Hyperplasia, Lymphohistiocytic		0/49**	0/46	4/45	23/47**

** Significantly greater than control, $p \leq 0.01$

Male Mice: Neoplastic Lesions

- There were no treatment-related increases in the incidence of neoplastic lesions in male mice

Male Mice: Select Nonneoplastic Lesions

NOSE	Concentration (mg/m³):	0	10	30	100
Nose, Olfactory Epithelium - Hyaline Droplet		4/50	31/50**	43/50**	49/50**
Nose, Olfactory Epithelium - Metaplasia, Respiratory		7/50	15/50*	25/50**	37/50**
Nose, Respiratory Epithelium – Hyaline Droplet		7/50	36/50**	50/50**	50/50**
LARYNX					
Larynx – Inflammation, Chronic-Active		0/50	2/50	3/50	8/50**
Larynx – Metaplasia, Squamous		0/50	50/50** [1.0]	49/49** [2.0]	50/50** [3.4]
LUNG					
Lung, Bronchiole – Hyperplasia		11/50	11/50	32/50**	44/50**
Lung, Alveolar Epithelium – Hyperplasia		4/50	4/50	6/50	7/50

*Significantly greater than control, $p \leq 0.05$; ** $p \leq 0.01$

[severity grade] where 1 = minimal, 2=mild, 3=moderate, 4= marked

Female Mice: Neoplastic Lesions

LUNG	Concentration (mg/m ³):	0	10	30	100
Alveolar/ Bronchiolar Adenoma		1/50	4/50	2/50	4/50
Alveolar/ Bronchiolar Carcinoma		4/50*	1/50	4/50	8/50 ^a
Alveolar/ Bronchiolar Adenoma or Carcinoma		4/50**	5/50	6/50	12/50* ^b

* Significant trend $p \leq 0.05$; ** $p \leq 0.01$

^a Exceeds historical control range – same route 0-10%, all routes 0-14%

^b Exceeds historical control range – same route 2-16%, all routes 2-22%

Female Mice: Neoplastic Lesions

THYROID GLAND	Concentration (mg/m ³):	0	10	30	100
Follicular Cell Carcinoma		0/50**	0/48	0/50	3/50 ^a

** Significant trend $p \leq 0.008$

^a Exceeds historical control incidence: 2/942

Female Mice: Select Nonneoplastic Lesions

NOSE	Concentration (mg/m ³):	0	10	30	100
Olfactory Epithelium – Hyaline Droplet		25/50	40/49**	50/50**	49/50**
Olfactory Epithelium – Metaplasia, Respiratory		3/50	4/49	12/50*	23/50**
Respiratory Epithelium – Hyaline Droplet		34/50	48/49**	50/50**	50/50**
LARYNX					
Inflammation, Chronic-Active		0/49	0/49	0/50	10/50**
Metaplasia, Squamous		1/50 [1.0]	49/49** [1.1]	50/50** [2.1]	50/50** [3.5]
LUNG					
Bronchiole – Hyperplasia		7/50	4/50	22/50**	41/50**
Alveolar Epithelium – Hyperplasia		4/50	2/50	5/50	4/50

Significantly greater than control, $p \leq 0.05$; ** $p \leq 0.01$

[Severity grade] where 1 = minimal, 2=mild, 3=moderate, 4= marked

Cimstar 3800: Conclusions

- Male Rats: **Equivocal Evidence**

- based on the incidences of prostate gland adenoma or carcinoma (combined) and benign or malignant granular cell tumors (combined) of the brain.

- Female Rats: **Equivocal Evidence**

- based on the incidences of squamous cell papilloma and keratoacanthoma (combined) of the skin, and adenocarcinoma or mixed malignant Mullerian tumor of the uterus.

- Male Mice: **No Evidence**

- Female Mice: **Some Evidence**

- based on the incidences of follicular cell carcinoma of the thyroid gland and alveolar/bronchiolar adenoma or carcinoma (combined) of the lung.